

DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection



Bay Area Branch
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Contract #: 04-0120F4Cty: SF/ALA Rte: 80 PM: 13.2/13.9File #: 69.28**WELDING INSPECTION REPORT****Resident Engineer:**Siegenthaler, Peter**Address:** 333 Burma Road**City:** Oakland, CA 94607**Report No:** WIR-025021**Date Inspected:** 02-Jul-2011**Project Name:** SAS Superstructure**OSM Arrival Time:** 700**Prime Contractor:** American Bridge/Fluor Enterprises, a JV**OSM Departure Time:** 1900**Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Location:** Shanghai, China**CWI Name:** Lei/Wen/Shigang**CWI Present:** Yes No**Inspected CWI report:** Yes No N/A**Rod Oven in Use:** Yes No N/A**Electrode to specification:** Yes No N/A**Weld Procedures Followed:** Yes No N/A**Qualified Welders:** Yes No N/A**Verified Joint Fit-up:** Yes No N/A**Approved Drawings:** Yes No N/A**Approved WPS:** Yes No N/A**Delayed / Cancelled:** Yes No N/A**Bridge No:** 34-0006**Component:** OBG Bike Path**Summary of Items Observed:**

On this date Caltrans OSM Quality Assurance (QA) Inspector, Scott Leavitt, was present during the times noted above for observations relative to the work being performed.

Bay 1

This QA Inspector noted that there are 32 Bike Path Handrail components identified as intermediate BKR-NS-3 that are in various stages of final DCP.

This QA Inspector noted that there are 47 Bike Path Handrail components identified as intermediate BKR-NS-2 that are in various stages of final DCP.

Bay 5

This QA Inspector observed the following Traveler Rail components are in this bay waiting further processing: 3022TR1-001, 3020TR1-001, 3010TR1-002, 3025TR1-001, 3025TR1-002, 3025TR1-003, 3023TR1-002, 3023TR1-003, 3009TR1-001, 3023TR1-001, 3026TR1-001, and 3007TR2-001.

Bay 8

This QA Inspector noted that there is Bike Path component identified as BKSA018-001 in this bay waiting further processing.

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Bay 9

This QA Inspector observed 8 Bike Path Travel Rail components in this bay waiting further processing.

This QA Inspector observed 15 Bike Path Handrail components identified as BKR-NS-2 that are in various stages of final DCP.

This QA Inspector noted that there are 20 Bike Path Handrail components identified as BKR-NS-3 that are in various stages of final DCP.

This QA Inspector noted that there are Bike Path components identified as BKSA012-001, BKSA011-001, BKSA016-001, and BKSA016-002 that are in various stages of fabrication.

Unless otherwise noted, all work observed on this date appeared to generally comply with applicable contract documents.

Summary of Conversations:

No relevant conversations.

Comments

This report is for the purpose of determining conformance with the contract documents and is not for the purpose of making repair or fit for purpose recommendations. Should you require recommendations concerning repairs or remedial efforts please contact Eric Tsang at 15000422372, who represents the Office of Structural Materials for your project.

Inspected By:	Leavitt, Scott	Quality Assurance Inspector
Reviewed By:	Clifford, William	QA Reviewer
